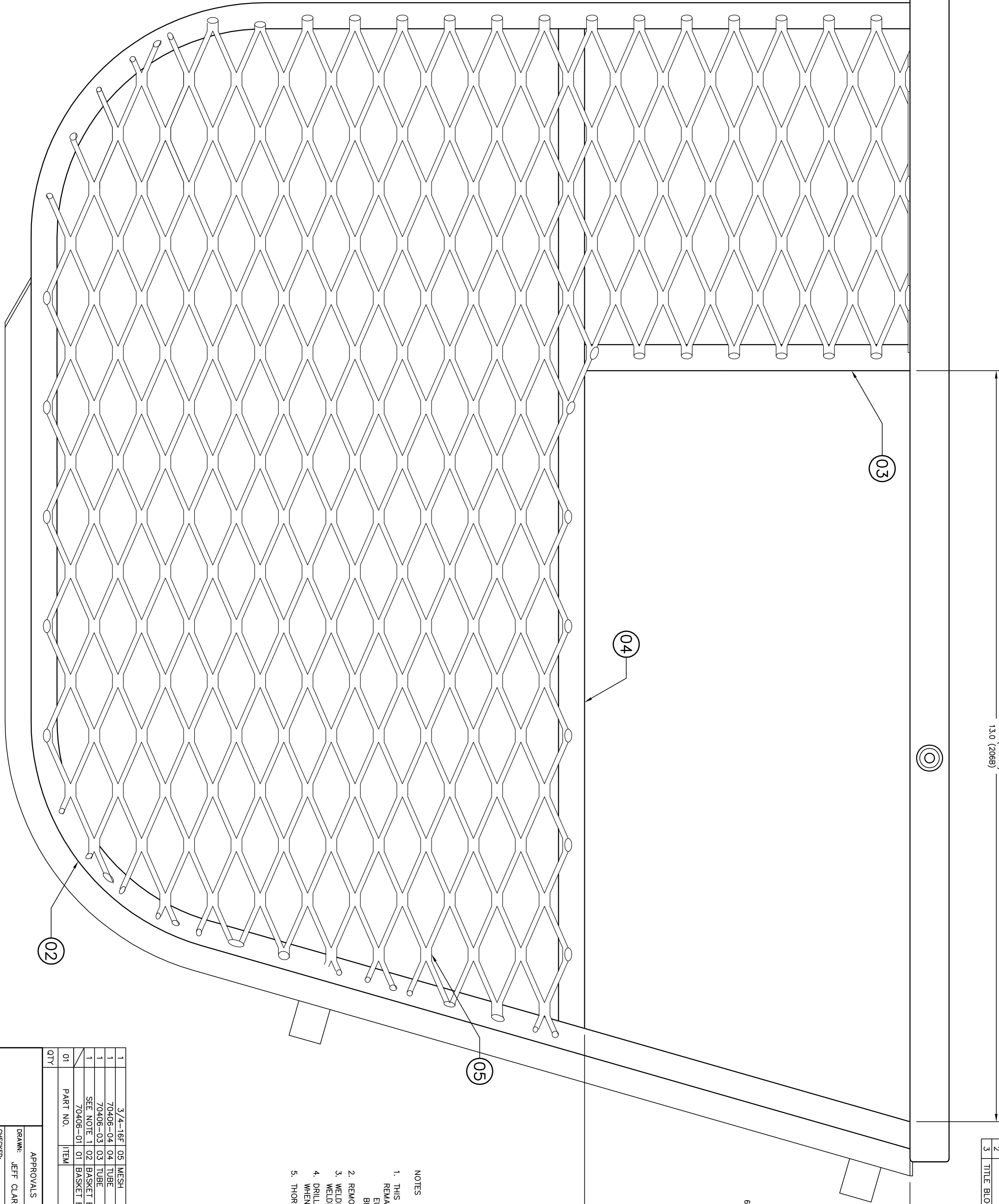


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REV. 14.4 (AS350) DATE DEC 22/08  
1 ADD BELL 206B BJC OCT 27/11  
2 MODIFY OPENING BJC 14/07/2014  
3 TITLE BLOCK UPDATED: LONG/EXTRA LARGE CONFIGURATION ADDED TO SHT. 2 BJC



#### NOTES

1. THIS DRAWING IS AN OPTIONAL CONFIGURATION FOR THE FORWARD END ONLY. REMAINDER OF BASKET IS TO BE IN ACCORDANCE WITH THE FOLLOWING DRAWING: EUROCOPTER AS350 (AS35: 78411 (LONG) OR 944011 (EXTRA LARGE)) BELL 206B: 81111 (LONG)
2. REMOVE ALL BURRS AND BREAK SHARP EDGES
3. WELDING OF 4130 STEEL TO BE COMPETED BY GTAW METHOD TO AMS 2685C. WELDING ROD SHALL CONFORM TO ER70S-2 OR EQUIVALENT.
4. DRILL #30 (0.129) HOLES TO VENT TUBES INTO BASKET HOOP AND/OR RIM. WHEN ASSEMBLY IS COMPLETE, FILL ALL EXPOSED VENT HOLES WITH ROSETTE WELD.
5. THOROUGHLY CLEAN AND POWDER COAT BASKET SUB-ASSEMBLIES PRIOR TO ASSEMBLY.

APPROVALS		DATE	AERO DESIGN LTD.		
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CHECKED:	E. BURGON				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON DECIMALS: ANGLES: X.XXX ±0.010 ±1/2°					QUICK RELEASE CARGO BASKET OPEN FORWARD END MODIFICATION
X.XX	±0.03	SHEET 2 OF 2	SCALE 1 : 1	DWG. SIZE (DWG. NO.)	A1 REV. 3
X.X	±0.1				